

# PRALL-TEC



**SMART SOLUTIONS FOR METAL RECYCLING**

GERMAN TECHNOLOGY FOR GLOBAL RECYCLING

# PRALL-TEC GMBH

## GERMAN ENGINEERING FOR ADVANCED METAL RECOVERY



PRALL-TEC is a German technology company specializing in the mechanical treatment of metal-bearing waste materials. Since 2007, we have been developing high-performance Impact Crushers, Balling Mills and complete system solutions tailored to the demands of modern metal recycling – from incinerator bottom ash (IBA) to aluminum salt slags and industrial residues.

What sets us apart is our ability to combine robust machine design with custom process engineering. Whether you need to recover fine non-ferrous metals or separate complex composite materials, our modular systems

deliver high throughput, precise separation, and long-term durability – even under harsh conditions.

**With installations across Europe, Asia, Africa, and the Americas, PRALL-TEC stands for:**

- German-made quality and innovation
- Flexible and scalable recycling technology
- Full-service support from planning to commissioning

**Our mission:** Turning waste into clean, valuable resources – efficiently and sustainably.



# WHY METAL RECYCLING?

## RECOVERING VALUABLE RESOURCES



In every ton of incinerator ash, salt slag, or industrial waste, there are hidden treasures: aluminum, copper, zinc, steel, and more. Recovering these metals is not only a matter of profitability – it's a necessity for environmental protection and circular economy.

### **The global challenge:**

As raw material prices rise and legislation tightens, the demand for efficient, high-yield recycling solutions is growing worldwide. Landfilling is no longer an option. Governments and industries need sustainable technologies that extract every ounce of value from waste – cleanly and cost-effectively.

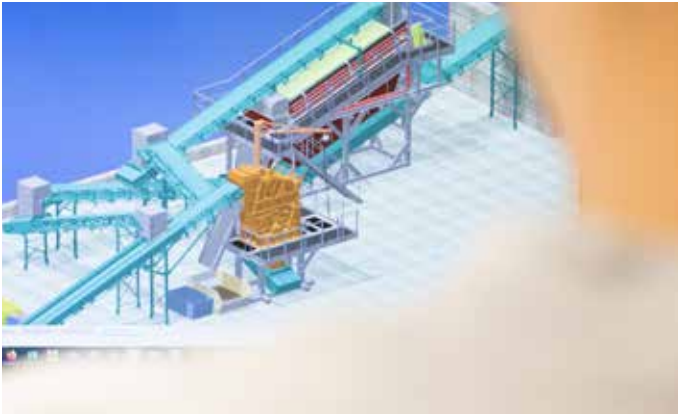
### **Our answer:**

PRALL-TEC develops flexible, robust, and smart systems for the mechanical separation of complex materials. Our machines help you:

- Maximize metal recovery from IBA, salt slags & industrial residues
- Improve material purity and resale value
- Comply with international recycling standards
- Reduce landfill volume and CO<sub>2</sub> emissions
- Sustainable metal recovery – engineered in Germany.

# RECYCLING TECHNOLOGY MADE IN GERMANY

ENGINEERED AND BUILT IN GERMANY. PERFORMING WORLDWIDE.



In modern crushing and recycling technology, efficiency is the key to success. At PRALL-TEC, we offer our customers not only top-quality machines but also comprehensive turnkey solutions that cover every step of the process – from planning and production to logistics and installation. This

ensures smooth operations and customized solutions that are perfectly tailored to our customers' needs. With years of experience and a passion for innovation, we continuously set new standards in the recycling industry. Our commitment to quality and customer satisfaction drives everything we do.





## Everything from a single source!

At our site in Lengerich, North Rhine-Westphalia, we design and manufacture recycling machines and systems for customers around the world.

From planning and production to delivery, we offer everything from a single source – ensuring top quality, efficiency, and reliability.

# ASR – AUTOMOTIVE SHREDDER RESIDUE

## PRALL-TEC SOLUTIONS FOR EFFICIENT ASR METAL RECOVERY



Automotive Shredder Residue (ASR) is one of the most challenging materials in the recycling industry. This complex mix of plastics, wires, fibers, foams, and fine metal particles still holds significant amounts of valuable non-ferrous and ferrous metals.

### **The Challenge:**

- Heavy stainless pieces
- Moisture, dust, and fluctuating material composition
- Difficult separation of light and heavy fractions
- High wear caused by minerals in the product can be solved with PTRF.





**ASR  
INPUT MATERIAL**



**OUTPUT MATERIAL AFTER  
PTV & AIR TABLE**

**PTV**



**ASR  
INPUT MATERIAL**



**ORGANICS &  
METALS**

**GLASS**

**GLASS**

**PTRF**

**OUTPUT MATERIAL AFTER PTRF  
FINE GRINDING MILL & SIEVING**

# LIGHT METAL SCRAP

## PRALL-TEC UNLOCKS VALUE FROM LIGHT METAL SCRAP



Light scrap contains valuable materials – but only the right technology makes them accessible. With PRALL-TEC impact crushers and rotor mills, mixed light scrap is efficiently processed into clean, separated metal fractions.

### **Materials:**

- Aluminum profiles & turnings
- Copper cables
- Shredded composites & E-waste





**CABLE  
INPUT MATERIAL**

**PTRS**

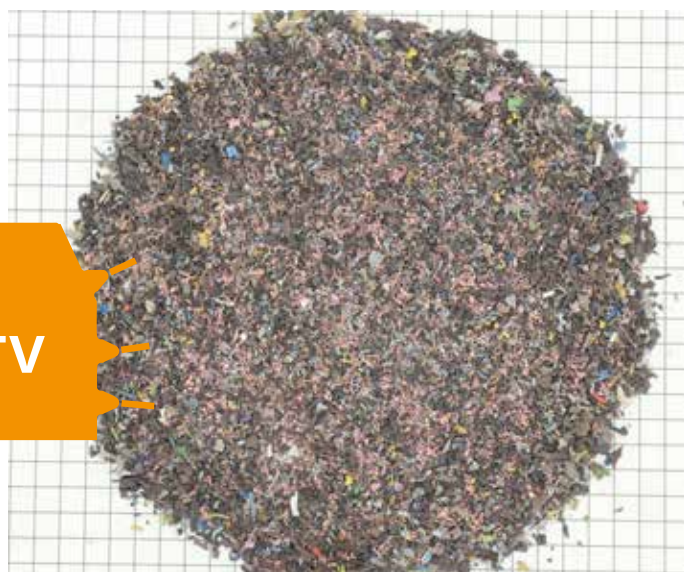


**OUTPUT MATERIAL  
AFTER PTRS**



**INPUT MATERIAL  
PRE-SHREDDED CABLE**

**PTV**



**OUTPUT MATERIAL AFTER PTV  
FOR FURTHER SEPARATION**

# WASTE ELECTRICAL & ELECTRONIC EQUIPMENT

## PRALL-TEC SOLUTIONS FOR EFFICIENT WEEE PROCESSING



E-waste is complex: plastics, metals, and circuits in tight spaces. PRALL-TEC's crushing solutions break down electronic waste with precision, exposing valuable metals like copper, aluminum, and precious alloys for efficient recovery.

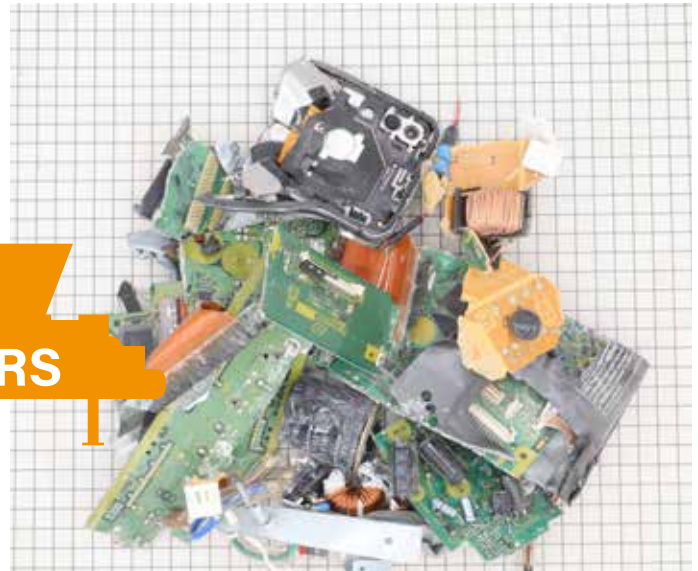
### Applications:

- Household electronics
- IT and telecom scrap
- Circuit boards & small appliances

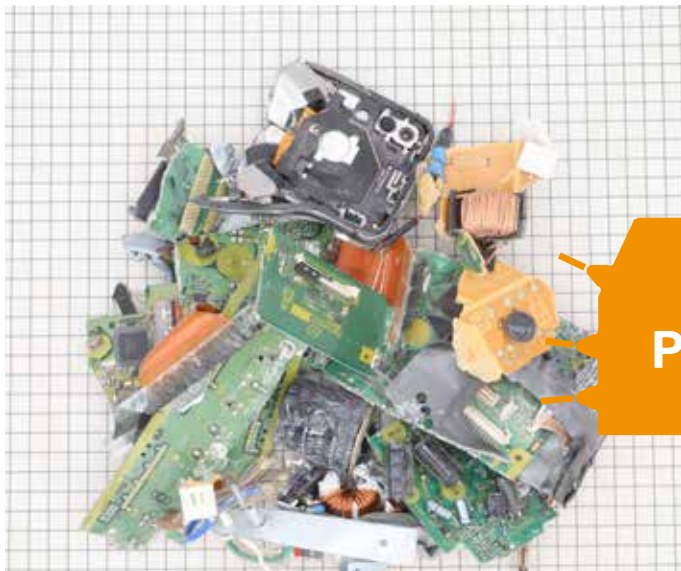




**E-WASTE  
INPUT MATERIAL**



**OUTPUT MATERIAL  
AFTER ROTARY SHEAR**



**INPUT MATERIAL  
PRE-SHREDDED E-WASTE**



**OUTPUT MATERIAL AFTER PTV  
FOR FURTHER SEPARATION**

# BATTERIES

## PRALL-TEC SOLUTIONS FOR LITHIUM-ION BATTERIES RECYCLING



End-of-life batteries are a growing challenge – and a valuable resource. PRALL-TEC's crushing systems enable the safe and efficient processing of lithium-ion batteries, opening the way to recover critical raw materials.

### Target Materials:

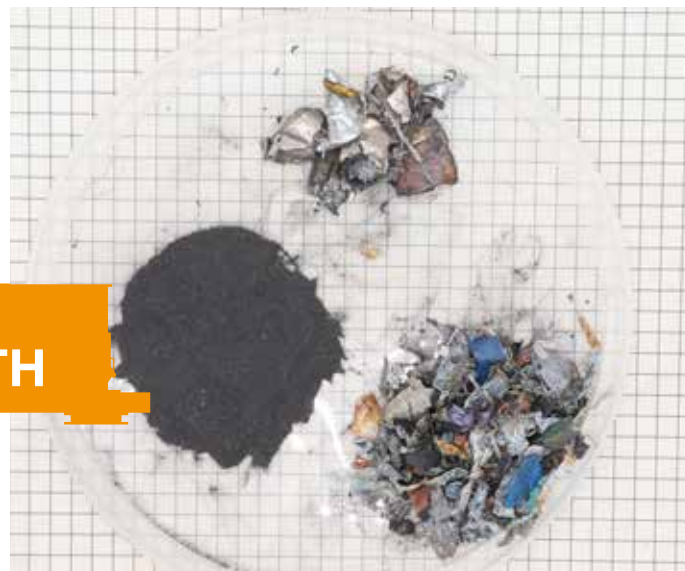
- Cobalt
- Lithium
- Graphite
- Nickel
- Copper & aluminum foils





**BATTERIE  
INPUT MATERIAL**

**PTH**



**OUTPUT MATERIAL AFTER  
PTH & FURTHER SEPARATION**



**BATTERY BREAKDOWN & BLACK MASS LIBERATION**

# INNOVATIVE BATTERY RECYCLING FOR TOMORROW

## EFFICIENT BATTERY RECYCLING LINES

### **1 Lift for Transport Boxes**

The lift transports boxes containing used batteries into the battery tower to prepare them for the recycling process.

### **2 Function of the Dosing Hopper**

Used batteries are carefully emptied from the transport boxes into the dosing hopper, which ensures a consistent feed into the subsequent stages of the recycling process.

### **3 3-Stage Water Spraying**

In this phase, the batteries are sprayed with water in three stages to prevent spark formation and ensure a safe recycling process.

### **4 PTRS Rotary Shear 1**

The PTRS rotary shear performs coarse shredding of the batteries to prepare them for the subsequent steps of the recycling process.

### **5 PTRS Rotary Shear 2**

In this stage, the batteries are further shredded to improve material separation and maximize recycling efficiency.

### **6 Big Bag Filling**

After shredding, the separated materials are filled into big bags to prepare them for transport and further processing.

### **7 Water Separation**

In this step, the main amount of water drains from the big bags. The water is filtered and reused.



# PRALL-TEC



# INCINERATOR BOTTOM ASH (IBA)

## PRALL-TEC. SMART CRUSHING FOR IBA



Waste-to-energy doesn't end at incineration. Bottom ash still holds valuable non-ferrous metals like aluminum, copper and zinc. PRALL-TEC machines are designed to extract these resources efficiently – turning ash into opportunity.

### **Key Materials Recovered:**

- Metallurgical slags
- Ironworks slags
- Aluminum salt slags
- Stainless steel slags
- Electric steel plant slags





**PT**

**IBA INPUT (METAL MIX AFTER  
EDDY CURRENTS)**



**IBA OUTPUT CLEAN  
HEAVY METALS**



**PTRF**

**INPUT MATERIAL IBA  
LIGHT FRACTION**



**OUTPUT MATERIAL  
AFTER PTRF**

# FERROUS & NONFERROUS SLAGS

PRALL-TEC TURNS SLAG INTO METAL-RICH OUTPUT



Slags from steel, copper, and non-ferrous production contain valuable residual metals. PRALL-TEC impact crushers are ideal for breaking up fused material, exposing embedded metal, and preparing it for recovery.

## **Applications at a glance:**

- Metallurgical slags
- Ironworks slags
- Aluminum salt slags





**INPUT MATERIAL  
ALUMINUM SALT SLAGS**



**OUTPUT MATERIAL  
AFTER PTH**



**INPUT MATERIAL STAINLESS  
STEEL SLAGS**



**OUTPUT MATERIAL AFTER  
MOBILE CRUSHER PT1.1**

**PTV**

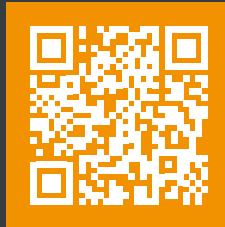
**PT1.1**

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**THE COMMON GOAL OF DEVELOPING NEW SOLUTIONS  
WITH OUR CUSTOMERS AND PARTNERS, WHICH WILL SET  
NEW RECYCLING STANDARDS IN THE FUTURE.**

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**FURTHER  
INFORMATIONS**



**PRALL-TEC**

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